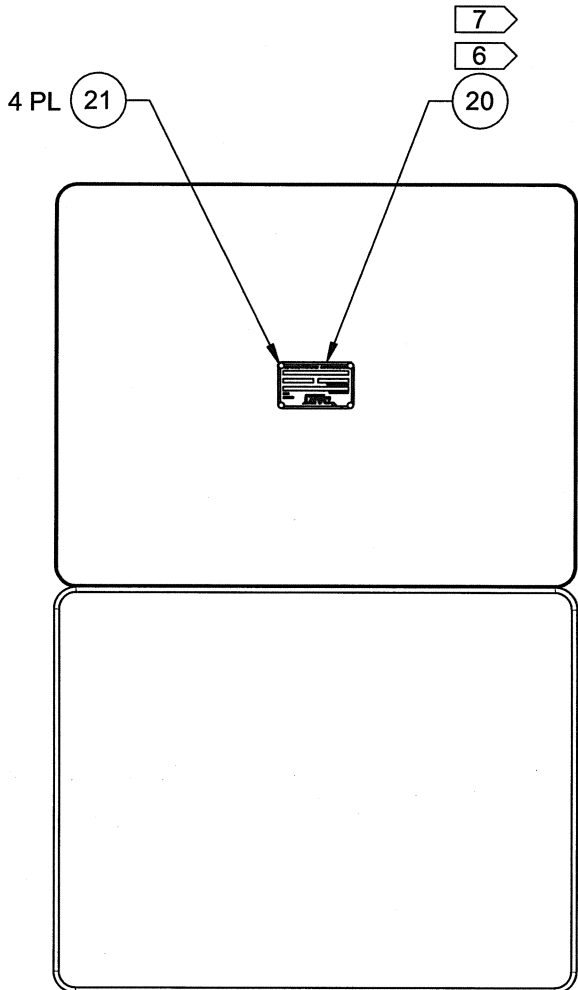
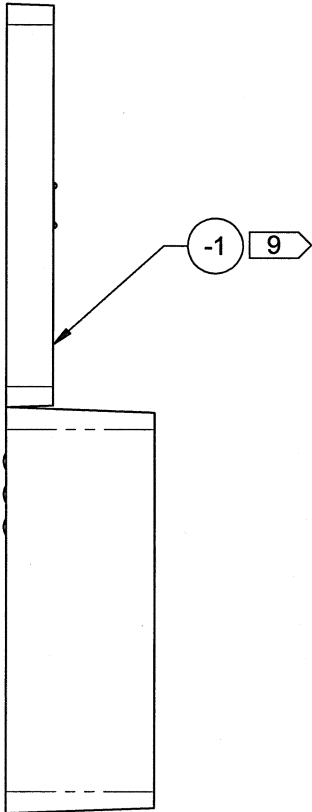
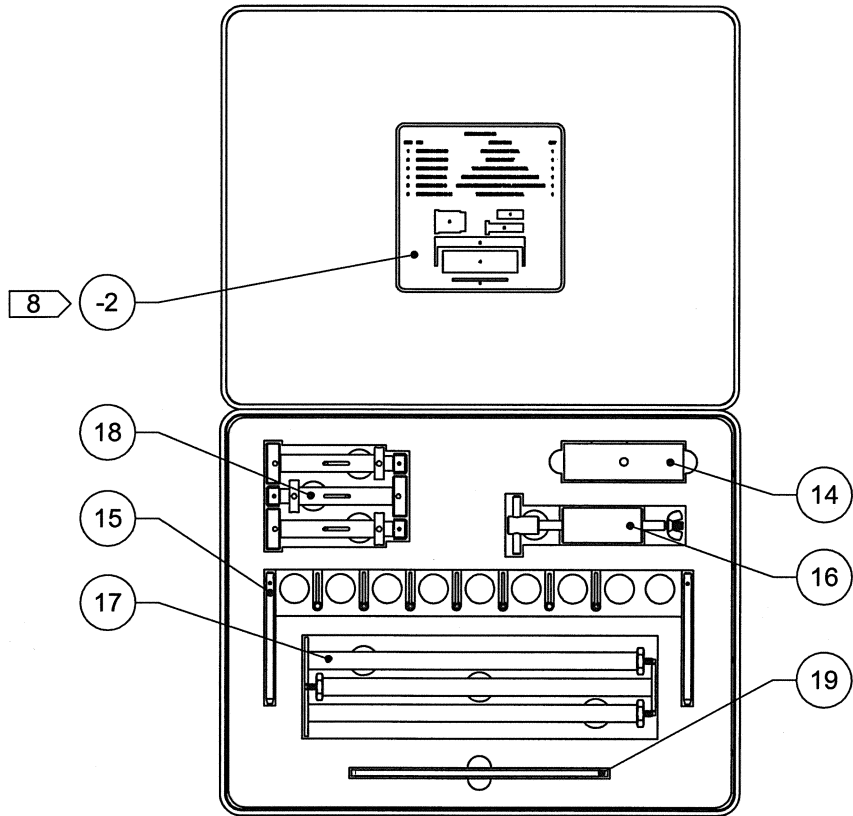

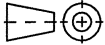


ITEM #	QTY	PART #	PART TITLE
-1	1	RBE350A94-2700-05-1	PACKAGING ASSEMBLY
-2	1	RBE350A94-2700-05-2	CONTENT PLACARD
14	1	RBE350A94-2704-00	PEDALS LOCKING TOOL
15	1	RBE350A94-2706-00	RIGGING PIN SET
16	1	RBE350A94-2708-01	TAIL ROTOR BLADE LOCKING TOOL
17	1	RBE350A94-3700-A	SWASHPLATE IMMOBILIZING TOOL LONG BRACE
18	1	RBE350A94-3700-C	SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE
19	1	RBE350A94-3701-00-01	7 DEGREE M/R RIGGING TOOL
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

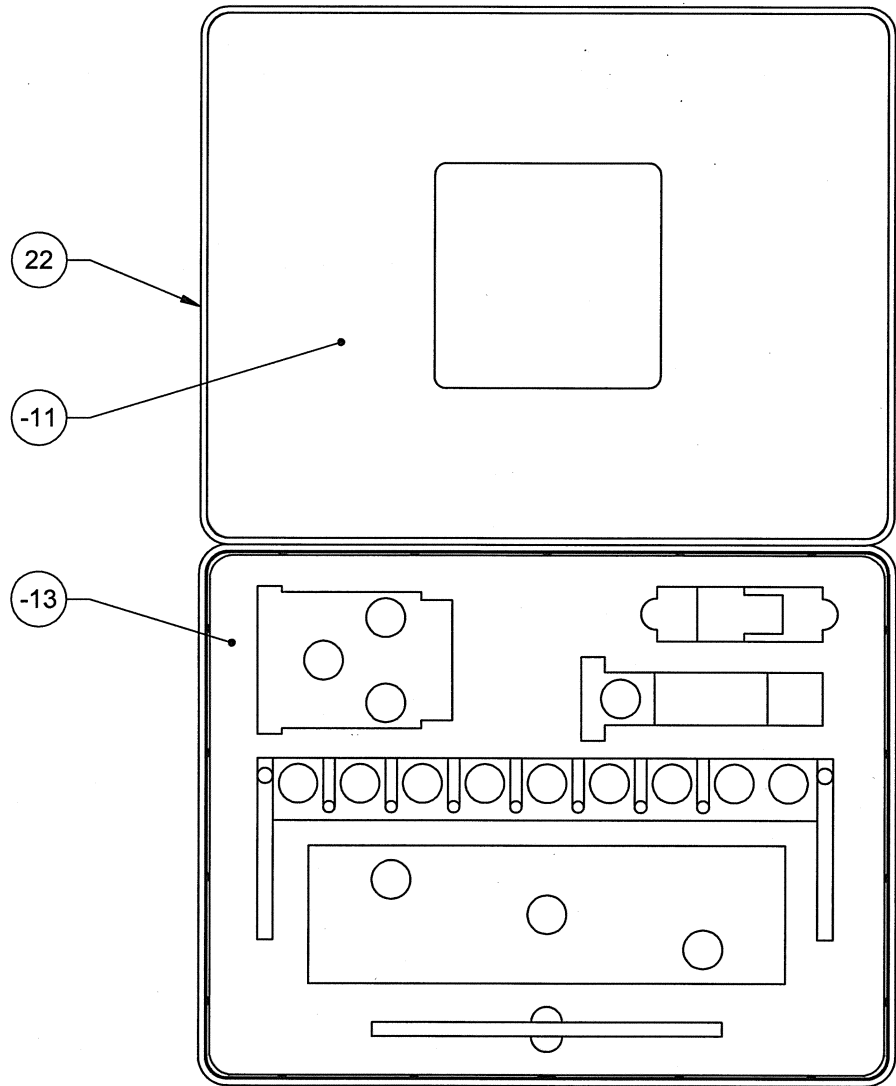


RBE350A94-2700-05 MAIN ROTOR & TAIL ROTOR RIGGING KIT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

C	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE		19-635	MBB
	ADDED ITEMS -1, -2, -11, 20 & 21 DELETED ITEMS -17, -19 & -21 ITEM 19 P/N WAS RBE350A94-3701-00 IS RBE350A94-3701-00-01 ITEM 22 P/N WAS ITEM -15 PLANO GUN GUARD#10164 IS PELICAN#APP-1600-E RE-DESIGNED ITEM -13 TOOLS CUTOUT			
REV.	DESCRIPTION		ECN #	BY
DESIGN	MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	MBB			
CHECKED	KPT	TOOL PART # RBE350A94-2700-05		
MFG. APPR.	DP			
APPROVED		REV. C SHEET 1 OF 5		
DATE 3/20/2019		TITLE MAIN ROTOR & TAIL ROTOR RIGGING KIT	SCALE NTS	
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ITEM #	QTY	PART #	PART TITLE
-11	1	RBE350A94-2700-05-11	TOP FOAM
-13	1	RBE350A94-2700-05-13	BOTTOM FOAM
22	1	PELICAN #APP-1600-E	PELICAN CASE 1600



RBE350A94-2700-05-1 PACKAGING ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBE350A94-2700-05	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DATE 3/20/2019		MAIN ROTOR & TAIL ROTOR RIGGING KIT	NTS
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8 7 6 5 4 3 2 1

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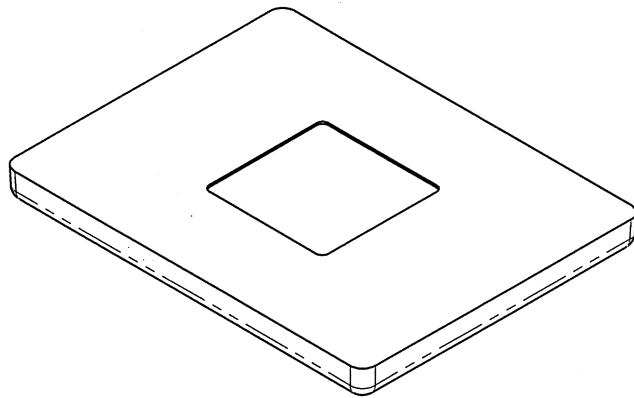
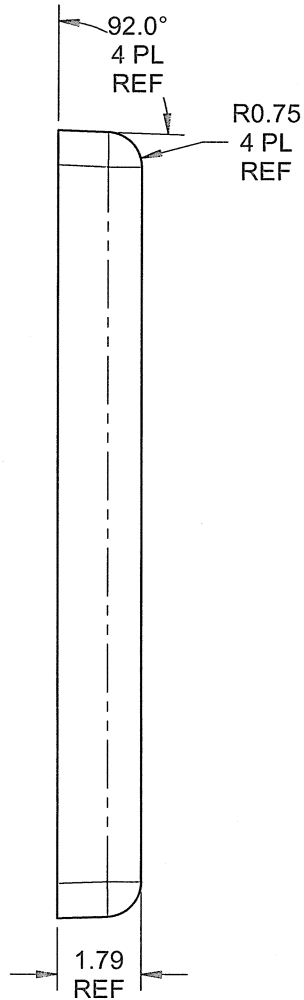
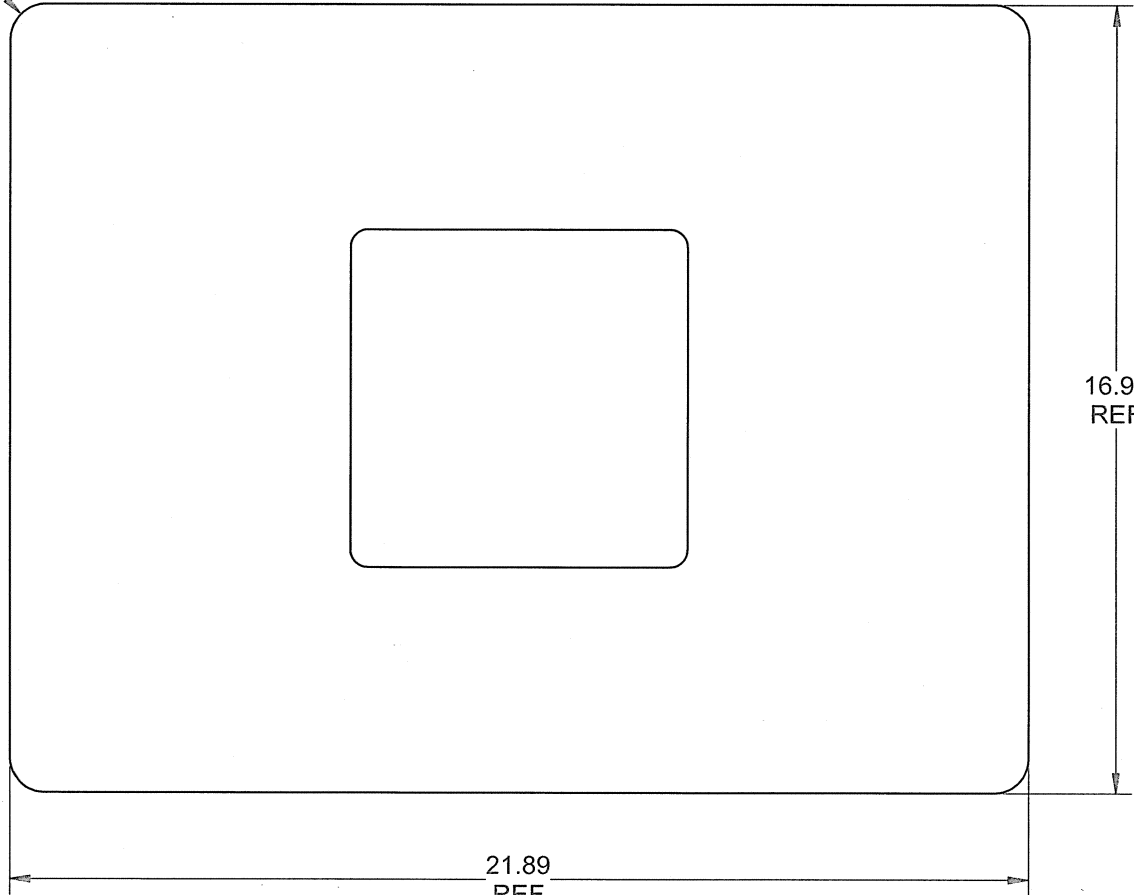
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R0.75
4 PL
REF



RBE350A94-2700-05-11 TOP FOAM

7

- NOTES:
- 1) MATERIAL: BLACK ETHAFOAM 220 REF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-11 REV. C.STEP

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBE350A94-2700-05	SHEET 3 OF 5
APPROVED	WY	TITLE	SCALE
DATE 3/20/2019		MAIN ROTOR & TAIL ROTOR RIGGING KIT	NTS
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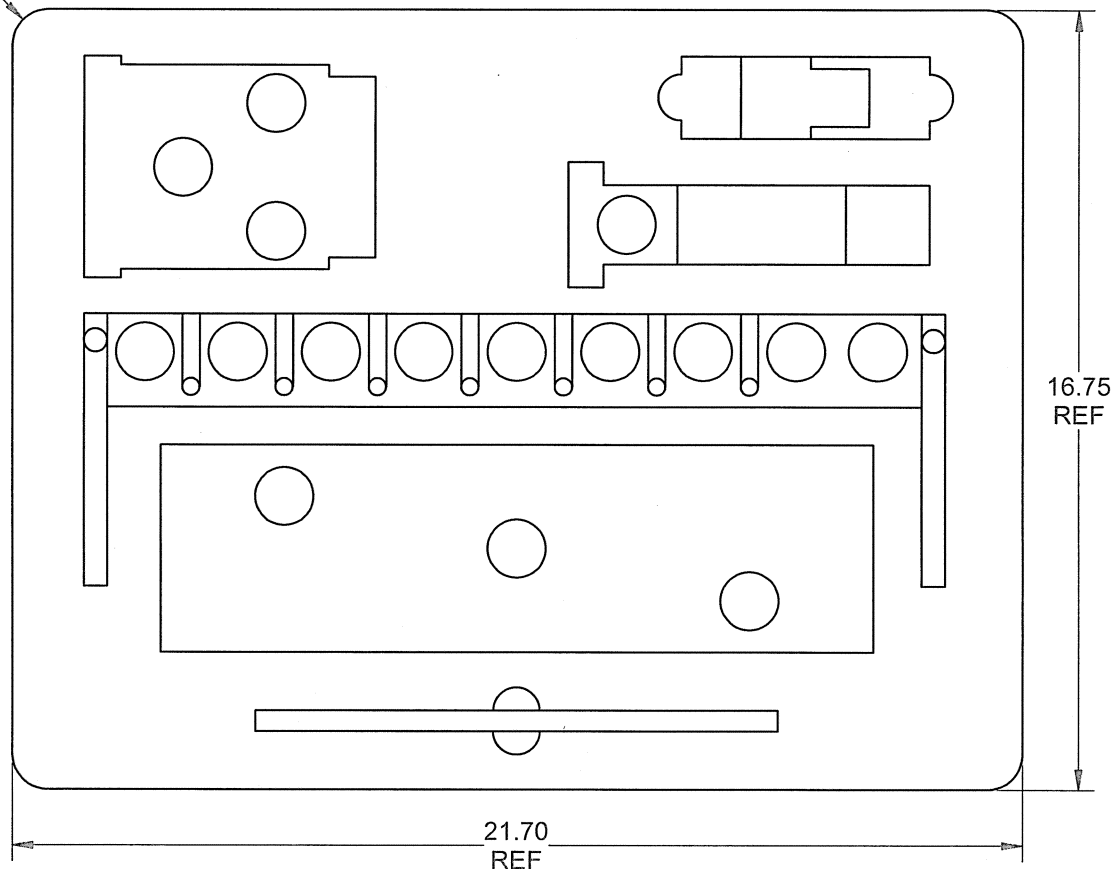
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R0.75
4 PL
REF

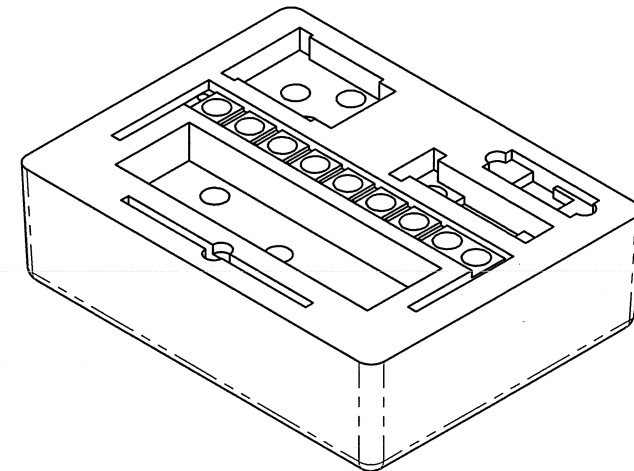
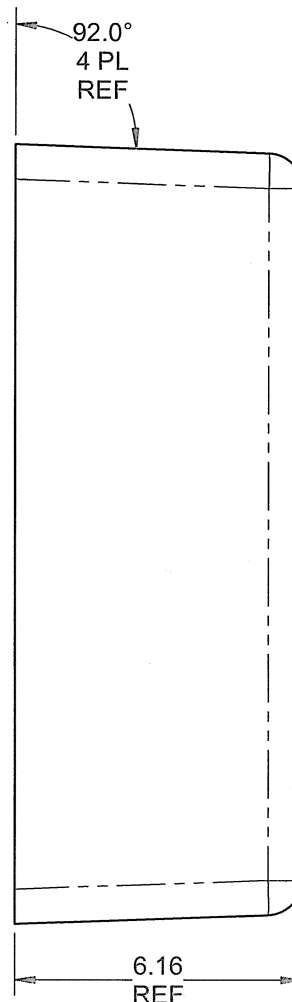


RBE350A94-2700-05-13 BOTTOM FOAM

7

92.0°
4 PL
REF

R0.75
4 PL
REF



D

C

B

A

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-13 REV. C.STEP

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBE350A94-2700-05	SHEET 4 OF 5
APPROVED	<i>VH</i>	TITLE	SCALE
DATE	3/20/2019	MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS	
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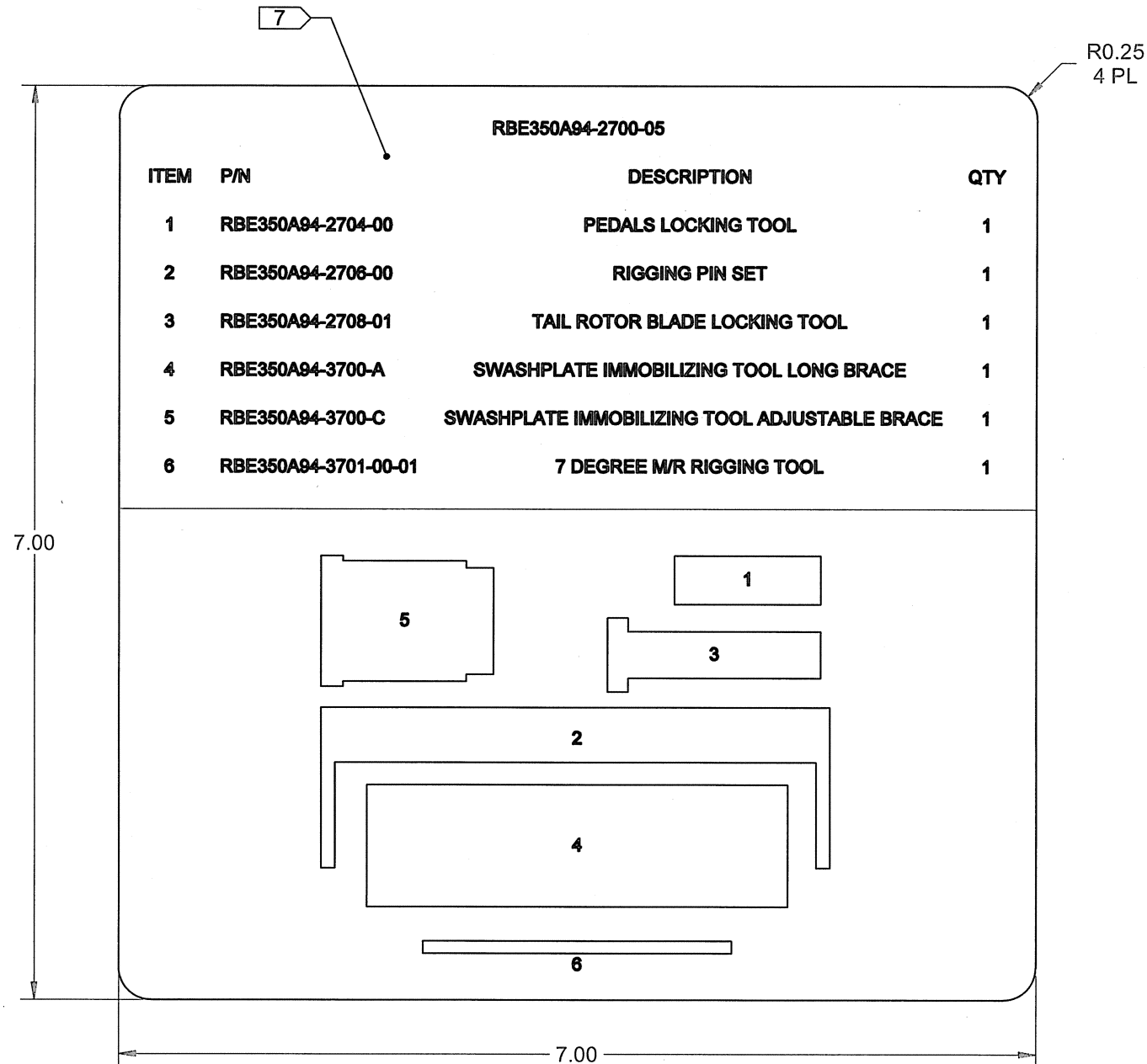
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- NOTES:
- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-2 REV. C.DXF

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBE350A94-2700-05	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DATE 3/20/2019		MAIN ROTOR & TAIL ROTOR RIGGING KIT	NTS
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